



CERTIFICATE

The certification body of TÜV AUSTRIA GMBH
certifies that

KRAL GmbH
Bildgasse 40
6890 Lustenau, Austria

has met all necessary quality requirements for
welding according to

EN ISO 3834-2

Date of audit: **02.12.2025**

This certificate is valid for the following products or service ranges:

**Piping according to ÖNORM EN 13480 and steel construction
according to Machinery Directive**

Date of expiry: **07.11.2028**

Certificate No.: **HZ-00306-25-HUR**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!

The certificate keeps valid, if the TÜV AUSTRIA GMBH performs the annual surveillance.

Leonding

PLACE

12.01.2026

DATE

Mastnak Alexander
Dipl. Ing.

CERTIFICATION BODY



**TÜV AUSTRIA
GMBH**
Deutschstraße 10
A-1230 Wien



**Proof of compliance with the „Welding quality requirements“
according to EN ISO 3834-2**

Verification of the requirements and technical review	4	Review of requirements and technical review
Subcontracting:	5	Subcontracting
Welding personnel:	5.3 + 5.4	Welders and operators, welding supervisors
Personnel for monitoring and testing:	6	Personnel for monitoring and testing welded joints
Equipment:	7	Equipment:
Welding and associated activities:	8	Welding and associated activities
Welding consumables:	9	Storage and handling of welding consumables and auxiliary materials
Storage of raw materials:	10	Storage, handling and labelling of base materials
Heat treatment:	5.2	Heat treatment
Monitoring and testing related to welding:	11.2+11.3+ 11.4	Monitoring before/during/after welding
Non-compliance and corrective measures:	12	Non-compliance and corrective measures
Calibration and validation of measuring, monitoring and testing equipment	7.1+13	Calibration and validation of measuring and testing equipment and suitability and maintenance of equipment
Labelling and traceability:	9+10+11.4	Storage and handling of welding consumables and auxiliary materials and storage, handling and marking of base materials
Quality reports:	14	Quality reports and declarations of conformity

For additional information see: --

Leonding, 12.01.2026

Certification body of
TÜV AUSTRIA GMBHDipl.-Ing. Alexander Mastnak
Certification responsible